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Modified human G-CSF.

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$$\bigvee_{N = \zeta}^{N \to \zeta}$$

[where R_3 is OH, CI, O-(CH₂CH₂O)_n-R₁, where R_1 and n are as defined above, Y may not be present or represents Z-(CH₂)_pCO, where Z is O, S or NH and p is an optionally variable positive interger], or (CO)_m-(CH₂)_LCO, where m is 0 or 1; L is an optionally variable positive integer, which can provide an enhanced peripheral leukocyte (granulocyte) increasing effect with improved stability and residence time in the blood and, as such, can be used advantageously in clinical medicines.

MODIFIED POLYPEPTIDE

FIELD OF THE INVENTION

This invention relates to a chemically modified hG-CSF polypeptide which results from chemical modification of at least one amino group in a polypeptide molecule having human granulocyte colony stimulating factor (hereinafter referred to briefly as hG-CSF) activity and a method of producing such modified polypeptides.

BACKGROUND OF THE INVENTION

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hG-CSF is a polypeptide which is essential to the proliferation and differentiation of hematopoietic stem cells for the formation of various blood cells and has activity to promote mainly the multiplication of granulocytes, and particularly, of neutrophils. While neutrophils play a vital role in the protection of a living body against infection, they have a short lifetime and must be replenished at all times by the constant multiplication and differentiation of precursor cells. Therapies commonly practiced in recent years for proliferative tumors inhibit the proliferation of precursor cells of neutrophils as well, with the result that they suppress the anti-infective competence of tumor-bearing patients, a serious side effect. hG-CSF promotes the multiplication of neutrophils and, as such, is expected to alleviate this side effect and, at the same time, exert prophylactic and therapeutic effects against infections. Furthermore, hG-CSF has the ability to induce differentiation of cultured leukemia cells in vitro and, hence, has the potential for use as a drug for the treatment of leukemia. The chemically modified hG-CSF polypeptide of this invention has hG-CSF activity surpassing that of the known hG-CSF and is expected to be of value as a drug.

As a result of recombinant DNA technology, which has been developing rapidly in recent years, genes for proteinic factors involved in the proliferation and differentiation of blood cells have been isolated one after another. These factors are now produced by various genetic engineering techniques utilizing microbial or animal cells.

Regarding hG-CSF, Nagata et al. isolated cDNA from human squamous cell line CHU-II, determined its DNA sequence and reported on its expression in COS cells [Nagata et al.: Nature 319, 415 (1986)]. Moreover, Souza et al. isolated cDNA from human cystic cancer cell line 5637, determined its DNA sequence, and reported on its expression in Escherichia coli [Souza et al.: Science 232, 61 (1986)].

It has been reported that in administering the hG-CSF thus obtained to the body, a sustained effect can only be assured by repeated administration of hG-CSF and that discontinuation results in a rapid disappearance of the desired effect [Journal of Experimental Medicine 165, 941-948 (1987)]. This is probably due to the short life of hG-CSF in the blood.

In regard to enzymes such as asparaginase [Inada, Y. et. al.: Trends in Biotechnology 4, 68-73 (1986)], arginase [Savoca, K.V. et al.: Biochemica et Biophysica Acta 578, 47-53 (1979)], batroxobin [Nishimura, H. et al.: Life Science 33, 1467-1473 (1983)], etc., it has been found that chemical modification with polyethylene glycol results in an increased residence time in blood and in attenuated antigenicity.

Protein is generally used as a drug in a lyophilized form. There is a problem that, during and/or after lyophilization, protein undergoes physioligical or chemical changes, e.g., association, polymerization and oxidation due to external factors such as temperature, moisture, oxygen and ultraviolet. Such changes often result in degradation of the activity of the protein. To overcome the above problem, stallizers for protein during lyophilization have been investigated. For example, the stabilizers for hG-CSF are described in GB-A-2193631 and JP-A-63-146829 (the term "JP-A" as used herein means "an unexamined published Japanese patent application"). However, it has been required that the protein is further stabilized during and/or lyophilization for the clinical use.

In using hG-CSF as a drug, it is desirable that hG-CSF be stable and remain in the blood long after administration and its antigenicity be attenuated as well as stable during and/or after lyophilization for the practical use. However, there has not been an hG-CSF having such properties and, for that matter, a method for producing it.

An object of the present invention is to provide a polypeptide having hG-CSF activity, which shows excellent stability and a long life in the blood.

The inventor of this invention has found that when at least one amino group in a polypeptide having hG-CSF activity is chemically modified, the resulting polypeptide stays longer in blood and stable during and/or after lyophilization than the unmodified polypeptide.

DETAILED DESCRIPTION OF THE INVENTION

This invention provides a modified polypeptide having hG-CSF activity which is available on substitution of at least one amino group of a polypeptide having hG-CSF activity with a group of the formula $R_1 + OCH_2CH_2$, $X-R_2-$ (I)

wherein R1 is an alkyl or alkanoyl group; n is an optionally variable positive integer; X is O, NH or S; R2 is

[where R_3 is OH, CI, O-(CH₂CH₂O)_n-R₁ (where R₁ and n are as defined above), Y may not be present or represents Z-(CH₂)_pCO, (where Z is O, S or NH and p is an optionally variable positive integer)], or (CO)_m-(CH₂)₁CO (where m is 0 or 1; t is an optionally variable positive integer).

The starting polypeptide having hG-CSF activity may be any polypeptide having hG-CSF activity such as a polypeptide having the amino acid sequence shown in Table 1a, a polypeptide available upon replacement of at least one amino acid residue of the amino acid sequence shown in Table 1a with another kind of amino acid, e.g. the hG-CSF derivatives shown in Table 1b, or a polypeptide deficient in 1 to 11 amino acid residues at the N-terminus of the amino acid sequence shown in Table 1a. Aside from the above polypeptides, the hG-CSF derivatives described in EP-A-243153, EP-A-237545 and WO-A-8701132 can also be employed.

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Table la

5	x	Thr 1	Pro	Leu	Gly	Pro	Ala	Ser	Ser	Leu	Pro 10	Gln	Ser	Phe	Leu	Leu	Lys	Cys	Leu	Glu
10		Gln 20	Val	Arg	Lys	Ile	Gln	Gly	Asp	Gly	Ala	Ala 30	Leu	Gln	Glu	Lys	Leu	Cys	Ala	Thr
15		Туг	Lys 40	Leu	Cys	His	Pro	Glu	Glu	Leu	Val	Leu	Leu 50	Gly	His	Ser	Leu	Gly	Ile	Pro
		Тгр	Ala	Pro 60	Leu	Ser	Ser	Cys	Pro	Ser	Gln	Ala	Leu	Gln 70	Leu	Ala	Gly	Cys	Leu	Ser
20																				
		Gln	Leu	His	Ser 80	Gly	Leu	Phe	Leu	Tyr	Gln	Gly	Leu	Leu	Gln 90	Ala	Leu	Glu	Gly	Ile
25		Ser	Pro	Glu	Leu	Gly 100	Pro	Thr	Leu	Asp	Thr	Leu	Gln	Leu	Asp	Val 110	Ala	Asp	Phe	Ala
30		Thr	Thr	Ile	Тгр	Gln	Gln 120	Met	Glu	Glu	Leu	Gly	- Met	Ala	Pro	Ala	Leu 130	Gln	Pro	Thr
35		Gln	Gly	Ala	Met	Pro	Ala	Phe 140	Ala	Ser	Ala	Phe	Gln	Arg	Arg	Ala	Gly	Gly 150	Val	Leu
40		Val	Ala	Ser	His	Leu	Gln	Ser	Phe 160	Leu	Glu	Val	Ser	Tyr	Arg	Val	Leu	Arg	His 170	Leu
		Ala	Gln	Pro 174																
45				(X	=	H	or	M∈	et)											
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Table 1b

Position of substitution (an amino acid of hG-CSF)	1	hG-CSF derivatives									
	a)	b)	c)	d)	e)	f)	g)	h)	i)	j)	k)
Position-1 (Thr)	•	Val	Cys	Tyr	Arg	•	Asn	lle	Ser	•	Ala
Position-3 (Leu)	Glu	lle	lle	ile	Thr	Thr	Glu	Thr	Thr	*	Thr
Position-4 (Gly)	Lys	Arg	Arg	Arg	Arg	Arg	Arg	Arg	Arg	Arg	Tyr
Position-5 (Pro)	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	*	Arg
Position-17 (Cys)	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser	Ser
* No substitution						'	•	·			

Referring to the chemically modifying group to be used in accordance with this invention, the alkyl and alkanoyl groups mentioned as protective groups for the terminal oxygen atom are C_{1-18} alkyl groups (for example, methyl, ethyl, propyl, etc.) and C_{1-18} alkanoyl groups (for example, formyl, acetyl, propionyl, etc.).

The positive integer n is not more than 500 and preferably 7 to 230.

The positive integer 1 is not more than 100 and preferably 0 to 6. The positive integer p is from 1 to 18, preferably 1 to 6. The molecular weight of said chemically modifying group is not more than 30,000 and preferably in the range of 300 to 20,000.

The chemically modified hG-CSF of this invention is produced, for example, by condensation of hG-CSF with a halide of formula (II)

$$\begin{array}{c}
N \longrightarrow \\
R_1 - (OCH_2CH_2)_n - X \longrightarrow \\
N \longrightarrow \\
N \longrightarrow \\
C1
\end{array}$$
(II)

wherein R₁, n, X and R₃ are as defined hereinbefore or by condensation of hG-CSF with a carboxylic acid of formula (III)

 $R_1 \left(OCH_2CH_2 \right)_n - X - \left(CO \right)_m \left(CH_2 \right) \xi - COOH$ (III)

wherein R₁, n, X, m and 1 are as defined hereinbefore or a carboxyolic acid of formula (IV)

$$\begin{array}{c}
N \longrightarrow \\
R_1 - (OCH_2CH_2)_n - X \longrightarrow \\
N \longrightarrow \\
N = \\
Z - (CH_2)_p CO_2H
\end{array}$$
(IV)

wherein R₁, n, Z, X, R₃ and p are as defined hereinbefore.

The halide of formula (II) can be prepared by condensing

OR1 (OCH2CH2)n-XH

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(wherein R₁, n and X are as defined above) with cyanuric chloride [Matsushima, A. et al: Chemistry Letters, 773-776, 1980); Abuchowski, A. et al.: Journal of Biological Chemistry 252 (12) 3578-3581, 1977]. This halide is reactive and can therefore be directly reacted with a polypeptide having hG-CSF activity.

The carboxylic acid of formula (III) can be prepared by subjecting

R₁ (OCH₂CH₂)_n-XH

wherein R₁, n and X are as defined hereinbefore, to dehydrative condensation with a carboxyl group of an alkanedicarboxylic acid or reaction with a halogenated monocarboxylic acid so as to introduce a carboxylic group or to an oxidation reaction of its terminal hydroxyl group to convert the latter to a carboxyl group.

This carboxylic acid is not reactive and must, therefore, be activated before use. This activation of the carboxylic acid can for example be accomplished by converting it to an active ester with, for example, N-hydroxysuccinimide, N-hydroxyphthalimide, 1-hydroxybenzotriazole, p-nitrophenol or the like, a mixed acid anhydride with isobutyl chloroformate, ethyl chloroformate or the like, or to an acid halide using a halogenating agent such as thionyl chloride. [All of the above methods are described, for example, in Peptide Gosei (Peptide Synthesis) (Nobuo Izumiya et al., Maruzen)].

The carboxylic acid of formula (IV) can be prepared by condensing the halide of formula (II) with HZ-(CH₂)_pCO₂H (where Z and p are as defined above). This carboxylic acid of formula (IV) should be activated before use as well as that of formula (III).

The chemically modified hG-CSF of this invention is preferably produced by condensing hG-CSF with the carboxylic acid represented by formula (V)

$$R_{1}-(OCH_{2}CH_{2})_{n}-X$$

$$N$$

$$Z-(CH_{2})_{p}COOH$$

$$R_{1}-(OCH_{2}CH_{2})_{n}-X$$

$$(V)$$

wherein R₁, n and X are as defined above, Z is O, S or NH and p is an optionally variable positive integer.

To this polypeptide having hG-CSF activity is added the above-mentioned halide or active carboxylic acid compound in a proportion (mole ratio) of 2 to 100 times the amount of amino groups present in the polypeptide molecule and the mixture is allowed to react at a temperature of 4 to 37 °C, preferably 4 to 10 °C, and pH 7 to 10 for 1 hour to 2 days, preferably 1 to 24 hours, whereby the desired chemically modified hG-CSF is produced.

The reaction products of hG-CSF or a derivative thereof with the halide of formula (II) and the carboxylic acids of formulae (III) and (IV) are hereinafter referred to as chemically modified hG-CSF (II), (III) and (IV), respectively.

The degree of chemical modification can be ascertained by quantitating the amount of decrease in free amino groups with trinitrobenzenesulfonic acid or monitoring a change in mobility of chemically modified hG-CSF by sodium dodecylsulfate (SDS)-polyacrylamide gel electrophoresis.

The chemically modified hG-CSF or a derivative thereof is used as a drug, i.e., an injectable solution, which is prepared by dissolving in water or an appropriate buffer and subjecting to filter-sterilization. When the modified hG-CSF of the present invention is lyophilized, the lyophilized product is also dissolved in water or an appropriate buffer and filter-sterilized to prepare an injectable solution.

The conditions at lyophilization are not particularly restricted. The lyophilization is generally carried out by freezing at -50°C or less for 1 to 5 hours, drying at -20°C to 0°C at a vacuum degree of 50 to 150 mTorr for 24 to 48 hours, and further drying at 10 to 30°C at a vacuum degree of 50 to 100 mTorr for 16 to 24 hours.

The preparation of chemically modified hG-CSF or a derivative thereof may contain additives such as pharmaceutically acceptable carries, vehicles, stabilizers or adsorption-preventing agents. The modified hG-CSF of the invention is administered to an adult in an amount of generally from 0.1 to 500 μ g, preferably from 0.5 to 200 μ g, 1 to 7 times a week. The dosage varies depending on the kind of disease and symptom of the patient.

According to the modified hG-CSF of the invention, 1 to 3 molecules of a polyethylene glycol (PEG) derivative are bound to each molecule (hereinafter referred to as mono-, di- and tri-type hG-CSF, respectively). The above-descirbed modified hG-CSF preparation may be a mixture of the mono-, di- and tri-type hG-CSF or these types of modified hG-CSF may be used as separated each other.

The determination of protein quantity in this invention is carried out by the following test methods.

Test method 1

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The method of Lowry (Lowry, O. H. et al.: Journal of Biological Chemistry 193, 265, 1951).

Test method 2

The method of Laemmli (Laemmli, U.K.: Nature 227, 680, 1970) in which SDS-polyacrylamide gel electrophoresis is followed by determination with a chromatoscanner (CS-930, Shimadzu).

The determination of G-CSF activity in this invention was carried out in the following manner. Myelocytes were aseptically taken from the femoral bone of male C3H/He mice aged 8 to 12 weeks (purchased from Shizuoka Laboratory Animal Center) and suspended in α -Minimum Essential Medium (Flow Laboratories, hereinafter referred to briefly as α -MEM) containing 10% of fetal bovine serum (FBS). This cell suspension (about 5 x 10⁷ cells), 1.5 m1, was applied to a nylon wool (Nylon Fiber 146-04231, Wako Pure Chemical Industries, Ltd.) column (0.3 g) and incubated in a 5% CO₂ incubator at 37 °C for 90 minutes. Then, α -MEM pre-warmed to 37 °C was passed through the column, whereby myelocytes not adsorbed on nylon wool were obtained in the effluent. This cell fraction was washed with α -MEM once and adjusted to a specified concentration.

Then, in accordance with the method of Okabe et al. (Okabe, T. et al.: Cancer Research 44, 4503-4506, 1986), the assay of bone marrow hematopoietic cell colony-forming activity was performed. Thus, to a mixture of 0.2 m t of α-MEM, 0.4 m t of FBS and 0.2 m t of doubling sample dilutions was added 0.2 m t of the myelocytes (2 x 10⁶ cells/mt) prepared by the above procedure. The resulting mixture was further mixed with an equal volume (1.0 m t) of 0.6% agar (Difco, Agar purified No. 0560-01) solution maintained at 42°C and a 0.5 m t portion of the resulting mixture was distributed into a 24-well Multidish (Nunc, No. 143982) (5 x 10⁴ cells/well, n=3). The dish was maintained in a 5% CO₂ incubator at 37°C for 7 days and the number of colonies consisting of 40 or more cells was counted under the microscope (Olympus, X40). After this colony counting, each colony was carefully taken out on a glass slide, fixed with acetone-formalin for 30 seconds and subjected to esterase double-staining by the method of Kubota et al. (Kubota, K. et al.: Experimental hematology 8, 339-344, 1980) for identification.

The potency of each sample was calculated from the counts for doubling dilutions in the colony forming test as follows. The activity value giving 1/2 the maximum colony forming value of G-CSF used as a standard was defined as 50 units and this value was multiplied by the dilution factor of each sample and, for conversion to activity per unit m1, by 20 to arrive at the potency (units) of the sample. The specific activity (units/mg) was expressed in potency per weight (mg) of protein.

The following examples, reference examples and experimental examples are further illustrative of this invention, but are not construed to limit the scope of the invention.

EXAMPLE 1

To 3 m1 of 0.1 M borate buffer (pH 10) containing 186 µg/m1 of hG-CSF with the amino acid sequence shown in Table 1a was added 56 mg of the chloro-compound prepared in Reference Example 1 and the reaction was carried out at 4 °C for 24 hours with stirring.

The unreacted chloro-compound was removed by ultrafiltration (cutoff molecular weight 30,000) and, then, using YMC-Pack AM-312ODS (Kurita Industries, Ltd.), reversed phase HPLC on a linear gradient of 0 to 70% acetonitrile was carried out. The chemically modified hG-CSF polypeptide was eluted in the fraction of about 50% acetonitrile (yield 30 µg, percent yield 5%). It was confirmed by SDS-polyacrylamide gel electrophoresis that this chemically modified hG-CSF polypeptide had one chloro compound residue per molecule. The purity was in excess of 90%.

EXAMPLE 2

To 50 mt of 50 mM phosphate buffer (pH 7.2) containing 570 µg/mt of hG-CSF with the amino acid sequence shown in Table 1a was added 240 mg of the active ester prepared in Reference Example 2 and the reaction was carried out at 4°C for 6 hours with stirring.

After addition of 50 m1 of 10 mM Tris-HCl buffer-0.7 M ammonium sulfate (pH 8.0), the reaction mixture was passed through a column (2.2 cm x 26 cm) of butyl-Toyopearl 650M (Tosoh) equilibrated with 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 m1/hr. Then, the column was washed by passing 100 m1 of 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 m1/hr and, then, elution was carried out on a linear gradient with 200 m1 of 10 mM Tris-HCl-0.35 M ammonium sulfate (pH 8.0) to 200 m1 of 10 mM Tris-HCl buffer (pH 8.0) at a flow rate of 100 m1/hr. The object compound was eluted in fractions corresponding to 50 mM through 130 mM of ammonium sulfate.

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These fractions were collected (130 mt), subjected to ultrafiltration (cutoff molecular weight 10,000; membrane YM10 (Amicon), and concentrated to 7 mt. The concentrate obtained was passed through a column (2.8 cm x 70 cm) of Sephacryl S-200 (Pharmacia) equilibrated with 10 mM phosphate buffer-physiological saline (PBS) (pH 7.2) at a flow rate of 120 mt/hr, followed by passage of PBS at the same flow rate. The tri-type chemically modified hG-CSF polypeptide was eluted in fractions corresponding to 150 mt through 160 mt of PBS (yield 2 mg, percent yield 7%). The di- and mono-type modified hG-CSF polypeptides were subsequently eluted in fractions of 165 mt through 185 mt of PBS (yield 1.5 mg, percent yield 5%) and 190 mt through 210 mt of PBS (yield 4.5 mg, percent yield 16%). It was verified by SDS-polyacrylamide gel electrophoresis that, in the mono-type hG-CSF polypeptide, one molecule of the polyethylene glycol derivative carboxylic acid had been bound to each molecule of hG-CSF, two molecules in the di-type hG-CSF and three molecules in the tri-type hG-CSF. The purity of each polypeptide was not less than 90%.

EXAMPL

To 10 mL of 0.1 M borate buffer (pH 9) containing the hG-CSF derivative (570 µg/mL) obtained in Reference Example 3 was added 54 mg of the active ester obtained in Reference Example 2 and the reaction was conducted at 4 °C for 10 hours with stirring.

The unreacted active ester and its decomposition product were removed with an ultrafiltration membrane YM30 (Amicon) and, then, the internal fluid was substituted with 10 mM Tris-HCl buffer (pH 8) using the same membrane. The residual fluid was passed through a column (1.7 cm x 4.4 cm) of DEAE-Toyopearl 650M (Tosoh) equilibrated with 10 mM Tris-HCl buffer (pH 8.0) at a flow rate of 10 mL/hr. Then, the column was washed by passing 20 mL of 10 mM Tris-HCl buffer (pH 8) at a flow rate of 5 mL/hr and, then, elution was carried out on a linear gradient with 50 mL of 10 mM Tris-HCl buffer (pH 8) to 10 mM Tris-HCl-0.4 M NaCl (pH 8) at a flow rate of 5 mL/hr. The chemically modified hG-CSF polypeptide was eluted in fractions corresponding to 100 through 120 mM of NaCl (yield 0.85 mg; percent yield 15%). It was verified by SDS-polyacrylamide gel electrophoresis that, in the resulting polypeptide, one molecule of the polyethylene glycol derivative carboxylic acid had been bound to one molecule of the hG-CSF derivative. The purity of this polypeptide was not less than 90%.

EXAMPLE 4

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To 50 m1 of 50 mM phosphate buffer (pH 7.2) containing 570 μg/m1 of the hG-CSF derivative obtained in Reference Example 3 was added 300 mg of the active ester prepared in Reference Example 2 and the reaction was carried out at 4 °C for 6 hours with stirring.

After addition of 50 mt of 10 mM Tris-HCl buffer-0.7 M ammonium sulfate (pH 8.0), the reaction mixture was passed through a column (2.2 cm x 26 cm) of butyl-Toyopearl 650M (Tosoh) equilibrated with 10 mM Tris-HCI-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 mt/hr. Then, the column was washed by passing 100 mL of 10 mM Tris-HCI-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 mt/hr and, then, elution was carried out on a linear gradient of 10 mM Tris-HCl buffer (pH 8.0) and 400 mt of 0.35 M to 0 M of ammonium sulfate at a flow rate of 100 m t/hr. The object compound was eluted in fractions corresponding to 50 mM through 150 mM of ammonium sulfate. These fractions were collected (150 m.l.), subjected to ultrafiltration (cutoff molecular weight 10,000; membrane YM10 (Amicon), and concentrated to 10 ml. The concentrate obtained was passed through a column (2.8 cm x 70 cm) of Sephacryl S-200 (Pharmacia) equilibrated with PBS at a flow rate of 120 mt/hr, followed by passage of PBS at the same flow rate. The tri-type chemically modified hG-CSF polypeptide was eluted in fractions corresponding to 150 mt through 160 mt of PBS (yield 1.5 mg, percent yield 5%). The di- and mono-type modified hG-CSF polypeptides were subsequently eluted in fractions of 165 mt through 185 mt (yield 3 mg, percent yield 11%) and 190 ml through 210 ml (yield 4 mg, percent yield 14%). It was verified by SDS-polyacrylamide gel electrophoresis that, ir the mono-type polypeptide, one molecule of the polyethylene glycol derivative carboxylic acid had been bound to each molecule of hG-CSF, two molecules in the ditype polypeptide and three molecules in the tri-type polypeptide. The purity of each polypeptide was not less than 90%.

EXAMPLE 5

To 100 mt of 50 mM phosphate buffer (pH 7.2) containing 300 µg/mt of the hG-CSF derivative obtained in Reference Example 3 was added 800 mg of the active ester prepared in Reference Example 4 and the reaction was carried out at 4°C for 24 hours with stirring.

After addition of 100 mt of 10 mM Tris-HCl buffer-0.7 M ammonium sulfate (pH 8.0), the reaction mixture was passed through a column (2.2 cm x 26 cm) of butyl- Toyopearl 650M (Tosoh) equilibrated with 10 mM Tris-HCI-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 m1/hr. Then, the column was 10 washed by passing 100 mt of 10 mM Tris-HCI-0.35 M ammonium sulfate (pH 8.0) at a flow rate of 100 m1/hr and, then, elution was carried out on a linear gradient of 10 mM Tris-HCl buffer (pH 8.0) and 400 m1 of 0.35 M to 0 M of ammonium sulfate at a flow rate of 100 mt/hr. The object compound was eluted in fractions corresponding to 0 mM through 250 mM of ammonium sulfate. These fractions were collected (250 mt), subjected to ultrafiltration (cutoff molecular weight 10,000; membrane YM10 (Amicon), and concentrated to 10 mt. The concentrate obtained was passed through a column (5.6 cm x 40 cm) of Sephacryl S-200 (Pharmacia) equilibrated with PBS at a flow rate of 160 mt/hr, followed by passage of PBS at the same flow rate. The tri-type chemically modified hG-CSF polypeptide was eluted in fractions corresponding to 360 mt through 400 mt of PBS (yield 2.1 mg, percent yield 7%). The di- and mono-type modified hG-CSF polypeptides were subsequently eluted in fractions of 420 mt through 450 mt (yield 1.5 mg, percent yield 5%) and 500 ml through 530 ml (yield 1.5 mg, percent yield 5%). It was verified by SDS-polyacrylamide gel electrophoresis that, in the mono-type polypeptide, one molecule of the polyethylene glycol derivative carboxylic acid had been bound to each molecule of hG-CSF, two molecules in the ditype polypeptide and three molecules in the tri-type polypeptide. The purity of each polypeptide was not less than 90%.

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EXAMPLE 6

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Preparation of lyophilization product of chemically modified hG-CSF and storage stability thereof

In the same manner as in Example 2, the hG-CSF was reacted with the active ester prepared in Reference Example 2. The unreacted active ester and its decomposition product were removed with an ultrafiltration membrane YM30 (Amicon) and, then, the internal fluid was substituted with 50 mM phosphate buffer containing 1 M sodium chloride (pH 7.2) using the same membrane. The resulting solution containing 200 µg/m1 of the desired modified hG-CSF derivative was subjected to lyophilization.

The lyophilization was carried out by inoculating the hG-CSF solution into glass vials, freezing the vials at -50 °C or less for 2 hours, drying at -20 °C at a vacuum degree of 100 mTorr for 24 hours and further drying at 20 °C at a vacuum degree of 80 mTorr for 24 hours. As a control, a mixed solution of the hG-CSF ard polyethylene glycol was lyophilized in the same manner as above. Each lyophilization product was allowed to stand at 65 °C and sampled at timed intervals. The sampled lyophilization product was dissolved in 50 mM phosphate buffer (pH 7.2) to determine the residual G-CSF activity in accordance with the above-described method. The results are shown in Table 2.

The residual activity means relative activity to the activity before lyophilization and defined as the following equation.

Table 2

Storage stability of lyophilized chemically modified hG-CSF (65°C)						
Sample	Residual activity (%) at timed intervals					
	6 hrs.	1 day	2 days	7 days		
hG-CSF	68	26	2	2		
hG-CSF with PEG 1)	53	40	6	<1		
hG-CSF with PEG 2)	48	33	21	- 13		
Chemically modified hG-CSF	102	57	35	25		
Notes	<u>- </u>					

^{1) 2.5} parts by weight of PEG per part by weight of hG-CSF

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EXAMPLE 7

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Preparation of lyophilization product of chemically modified hG-CSF and storage stability thereof

In the same manner as in Example 4, the hG-CSF derivative was reacted with the active ester prepared in Reference Example 2, and chemically modified hG-CSF derivative solution was obtained in the same manner as in Example 6. The lyophilization was carried out as described in Example 6 and each lyophilization product was allowed to stand at 37°C for 7 days. The results are shown in Table 3.

Table 3

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Storage stability of chemically modified hG-CSF (37 °C, 7 days)						
Sample	Residual activity (%)					
hG-CSF derivative	85					
hG-CSF derivative with PEG 1)	94					
hG-CSF derivative with PEG 2)	88					
Chemically modified hG-CSF derivative	100					
Notes						

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1) 2.5 parts by weight of PEG per part by weight of hG-CSF 2) 5 parts by weight of PEG per part by weight of hG-CSF

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REFERENCE EXAMPLE 1

^{2) 5} parts by weight of PEG per part by weight of hG-CSF

In 100 mt of dry toluene containing 10 g of anhydrous sodium carbonate was dissolved 20 g of monomethoxypolyethylene glycol having an average molecular, weight of 4000 (Nippon Oil and Fats) and the solution was heated at 110 °C for 30 minutes. Then, 500 mg of cyanuric chloride was added and the mixture was heated at 110 °C for 24 hours. The reaction residue was filtered off, followed by addition of 300 mt of petroleum ether to cause precipitation. The precipitate was washed with several portions of petroleum ether to recover 10 g of 2,4 bis(O-methoxypolyethylene glycol)-6-chloro-s-triazine (yield 50%).

REFERENCE EXAMPLE 2

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Synthesis of monomethoxypolyethylene glycol succinyl-N-hydroxysuccinimide ester

To 50 mt of dry toluene were added 20 g of thoroughly dehydrated monomethoxypolyethylene glycol having an average molecular weight of 5000 (Union Carbide) and 2 g of succinic anhydride and the mixture was refluxed at 150 °C for 5 hours. The toluene was distilled off under reduced pressure and the residue was thoroughly solubilized by addition of 30 mt of methylene chloride. To this was added 400 mt of dry ethyl ether to cause precipitation. The precipitate was recrystallized from methylene chloride-ethyl ether (volume ratio = 1:3) to recover 10 g (yield about 50%) of succinylated monomethoxypolyethylene glycol. This succinylated product (3.3 g) and 100 mg of N-hydroxysuccinimide were solubilized in 5 mt of dry methylene chloride, followed by addition of 200 mg of dicyclohexylcarbodiimide (DCC) with ice-cooling. The mixture was then stirred at room temperature for 20 hours. The byproduct dicyclohexylurea (DCU) was filtered off and ethyl ether was added to the filtrate to cause precipitation. The resulting precipitate was recrystallized from methylene chloride ethyl ether (volume ratio = 1:3) to recover 2.5 g (yield 72%) of monomethoxypolyethylene glycol succinyl-N-hydroxysuccinimide ester.

REFERENCE EXAMPLE 3

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A hG-CSF derivative corresponding to the amino acid sequence shown in Table 1a but containing alanine in lieu of the threonine in position-1, threonine in lieu of the leucine in position-3, tyrosine in lieu of the glycine in position-4, arginine in lieu of the proline in position-5 and serine in lieu of the cysteine in position-17 was prepared by the following procedure.

Escherichia coli W3110 str A (Escherichia coli ECfBD28, FERM BP-1479) carrying a plasmid pCfBD28 containing a DNA coding for the above-mentioned hG-CSF derivative was cultured in LG Medium (prepared by dissolving 10 g of Bactotryptone, 5 g of yeast extract, 5 g of NaCl and 1 g of glucose in 1 t of water and adjusting the solution to pH 7.0 with NaOH) at 37 °C for 18 hours. A 5-mt portion of this culture was inoculated into 100 mt of MCG Medium (0.6% of Na₂HPO₄, 0.3% of KH₂PO₄, 0.5% of NaCl, 0.5% of casamino acids, 1 mM of MgSO₄ and 4 μg/mt of vitamin B₁; pH 7.2) containing 25 μg/mt of tryptophan and 50 μg/mt of ampicillin and incubated at 30 °C for 4 to 8 hours. Thereafter, 10 μg/mt of 3β-indoleacrylic acid (hereinafter referred to briefly as IAA), a tryptophan inducer, was added and the incubation was continued for an additional period of 2 to 12 hours. The resulting culture was centrifuged at 8,000 rpm for 10 minutes to harvest the cells which were then washed with 30 mM NaCl-30 mM Tris-HCl buffer (pH 7.5). The washed cells were suspended in 30 mt of the same buffer solution as above and subjected to sonic disruption (Branson Sonic Power Company's Sonifier, Cell Disruptor 200, output control 2) (10 minutes). The disrupted cell suspension was centrifuged at 9,000 rpm for 30 minutes to collect the cellular residue. From this cellular residue, the hG-CSF derivative was extracted, purified, solubilized and reconstituted by the method of Marston et al. [F.A.O. Marston et al.: Bio/Technology 2, 800 (1984)].

REFERENCE EXAMPLE 4

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Production of N-hydroxysuccinimide ester (IVb) of 2,4-bis (o-methoxypolyethylene glycol)-6-(3-carboxybutyl amino)-s-triazine (IVa)

The chloride-compound obtained in Reference Example 1 (500 mg) was dissolved in 9 mL of anhydrous tetrahydrofuran. This solution was added to 1 mL of anhydrous dimethylamide containing 10 mg of γ -amino butyric acid and 28 μ L of triethylamine and the resulting mixture was stirred at room temperature for 16 hours. After drying the mixture under reduced pressure, 30 mL of methylene chloride and 15 mL of 10 mM phophate buffer (pH 10) were added thereto for partition.

The upper layer was adjusted to pH 1 with 2N HCl and 30 mt of methylene chloride was added thereto for the second partition. The lower layer was fractionated, dryed with anhydrous sodium sulfate and subjected to filtration. The filtrate was concentrated under reduced pressure to obtain 150 mg of the carboxylic acid (IVa) (percent yield 30%). The thus-obtained carboxylic acid (IVa) (150 mg) and N-10 hydroxysuccinimide (3 mg) were solubilized in 1 mt of dry methylene chloride, followed by addition of 6 mg of DCC with ice-cooling. The mixture was then stirred at room temperature for 12 hours. The byproduct DCU was filtered off and ethyl ether was added to the filtrate to cause precipitation. The thus-formed precipitate was collected by filtration and dryed under reduced pressure to obtain 100 mg of the desired ester (IVb) (percent yield 67%).

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TEST EXAMPLE 1

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Specific activity and mouse leukemia cell NFS60 growth promoting activity of the chemically modified hG-CSF (III)

in the same manner as Example 3, the hG-CSF derivative was reacted with the active ester and the unreacted active ester and its decomposition product were removed using an ultrafiltration membrane. Then, using the same membrane as above, the internal fluid was substituted with PBS and the G-CSF activity and NFS60 cell growth promoting activity [Proceedings of the National Academy of Sciences of the USA 82, 6687 (1985)] of the chemically modified hG-CSF derivative in the residual fluid were assayed. The results are shown in Table 4.

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Table 4

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Sample	Specific activity (unit/mg protein)	NFS60 growth promoting activity
hG-CSF derivative	100 %	100 %
Chemically modified hG-CSF derivative	12.9 %	6.9 %

It is evident from the above results that the chemically modified hG-CSF derivative retained CSF activity against mouse bone marrow stem cells. It is also clear that the same derivative had a growth promoting effect on NFS60 cells which are known to show G-CSF-dependent growth.

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TEST EXAMPLE 2

Leukocyte (granulocyte) increasing effect

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The same chemically modified hG-CSF (III) as used in Test Example 1 was subcutaneously administered to C3H/He mice (male, n=3) either once or once a day for 6 consecutive days. The blood was sampled at timed intervals and the white blood cells (WBC) in peripheral blood were counted. The results are shown in Table 5 (single administration) and Table 6 (repeated administration).

Table 5

	The time course of WBC after single administration (s.c.)											
5	Sample	Dosage ^{a)} (µg/mouse)	WBC (% of normal control) Blood sampling interval (hr.)									
			1	5	8	16	24	48	72			
10	hG-CSF derivative Chemically modified hG-CSF derivative	10 10	75.4 81.1	159.1 179.2	228.3 259.9	166.7 169.8	200.1 186.7	125.5 177.4 **	110.0 96.5			
	Notes		<u> </u>									

a) The same weight as hG-CSF protein was administered.

Table 6

20	The time course of WBC in 6-day repeated administration (s.c.)									
	Sample	Dosage ^{a)} (μg/mouse/day)	WBC (% of normal control) Blood sampling interval (Day)							
			1	2	3	4	5	6		
25	hG-CSF derivative Chemically modified hG-CSF derivative	1 1	79.3 131.1 **	95.5 185.4 ****	85.1 148.7 ***	91 <i>.</i> 2 125.9 *	79.1 124.4 *	116.8 143.4		
	hG-CSF derivative Chemically modified hG-CSF derivative	10 10	163.0 120.9	221.5 181.3	220.3 171.5	289.3 273.1	273.0 355.4	284.0 442.3		
30	Notes		<u> </u>							

a) The same weight as hG-CSF protein was administered.

In single administration, increase in WBC peaking at 8 hours after administration were observed but whereas the count declined thereafter to normal in 48 hours after administration in the case of the hG-CSF derivative, a significant increase in WBC was still observed even after 48 hours in the case of the chemically modified hG-CSF derivative.

In repeated administration, particularly in the low dose group, the chemically modified hG-CSF derivative showed a significant leukocyte increasing effect as compared with the hG-CSF derivative.

TEST EXAMPLE 3

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Time course of plasma concentration

The chemically modified hG-CSF derivative as used in Test Example 1 was subcutaneously administered to C3H/He mice (male, n = 3) either once or once a day for 6 consecutive days. The blood was sampled at timed intervals and the plasma concentration of G-CSF was determined. The results are set forth in Table 7 (single administration) and Table 8 (repeated administration). In some experiments, a single dose of the same chemically modified hG-CSF derivative was intravenously administered (Table 9).

[&]quot;) P<0.01 (Student's t-test)

^{***)} P<0.05, ***) P<0.01, ****) P<0.001 (Student's t-test)

Table 7

		Single administra	tion (s.	c.)		•					
5	Sample Dosage ^{a)} (μg/mouse/day)		Plasma concentration (Units/m ^t) plasma, x 10 ⁴) Blood sampling interval								
			15 min	30 min	1 hr	5 hr	7.5 hr	15 hr	24 hr		
10	hG-CSF derivative	10		ı	2744.5				6.2		
	Chemically modified hG-CSF derivative Notes	10	29.8	44.6	208.3	1709.0	1146.7	89.6	21.6		

a) The same weight as G-CSF protein was administrered.

Table 8. Repeated administration (s.c.)

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Sample	Dosage a) (µg/mouse		Plasma concentrationb) (Units/mlc) plasma, x 104) Blood sampling interval (Day)									
	/day)	0	1	2	3	4	5					
hG-CSF derivative	10	NT.d) 4.8	1354.9 2.2	692.7 NT.	915.3 -e)	768.8	756.4					
Chemically modified hG-CSF derivative	10	NT. 14.2	92.2	376.9 NT.	235.9	53.7 2.2	53.9 2.2					

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Notes a) The same weight as G-CSF protein was administered.

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b) Upper row: plasma concentration at 1 hr after administration Lower row: plasma concentration at 24 hr after administration

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c) calculated from NFS 60 cell growth promoting activity (Half max = 50 U)

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d) NT. (not tested)

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e) - below detection limit

¹⁵ b) Calculated from NFS 60 cell growth promoting acitivity (Half max = 50 U).

Table 9

1		Single administration (i.v.)									
5	Sample	Dosage ^{a)} (µg/mouse/day)	Plasma concentration (Units/mlb) plasma, x 104) Blood sampling interval								
			3 min	10 min	30 min	1 hr	2 hr	5 hr.			
	hG-CSF derivative Chemically modified hG-CSF derivative	10 10	1307 6883	1356 6181	901 4320	631.3 3332	563 1621	355.8 905.6			

a) The same weight as G-CSF protein was administered.

15 b) calculated from NFS 60 cell growth promoting activity (Half max = 50 U).

In the case of single subcutaneous administration, whereas the plasma concentration of the hG-CSF deviative reached a peak at 1 hour and declined rapidly thereafter, that of the chemically modified hG-CSF derivative showed a gradual increase in 5 to 7 hours after administration and maintained a comparatively—high-level—even—after—24—hours—(Table—7).—On—the—other—hand,—in_repeated_subcutaneous_administration, the hG-CSF derivative showed a higher plasma concentration at 1 hour after administration but a lower level at 24 hours and was no longer detected on day 3. In contrast, the chemically modified hG-CSF derivative was detectable even at 24 hours and its concentration was higher than that of the hG-CSF derivative.

In intravenous administration, the chemically modified hG-CSF administration, the chemically modified hG-CSF derivative gave significantly higher plasma concentrations as shown in Table 9.

TEST EXAMPLE 4

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Specific activity and mouse leukemia cell NFS60 growth promoting activity of the chemically modified hG-CSF derivative (III)

(1) The chemically modified hG-CSG (III) obtained in Example 2 was assayed in the same manner as in Test Example 1. The results are shown in Table 10.

Table 10

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Sample	Specific activity (unit/mg protein)	NFS60 growth promoting activity
Unmodified hG-CSF	100 %	100 %
hG-CSF (III) mono-type	58.0 %	50.8 %
hG-CSF (III) di-type	25.8 %	35.0 %
hG-CSF (III) tri-type	18.2 %	21.0 %

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(2) In addition, the chemically modified hG-CSFs (III) and (IV) obtained in Examples 4 and 5, respectively, were assayed as above. The results are shown in Table 11.

Table 11

Sample	Specific activity (unit/mg protein)	NFS60 growth promoting activity
Unmodified hG-CSF	100 %	100 %
hG-CSF (III) mono-type	60.0 %	46.9 %
hG-CSF (III) di-type	28.2 %	24.6 %
hG-CSF (III) tri-type	14.7 %	19.0 %
hG-CSF (IV) mono-type	68.4 %	65.9 %
hG-CSF (IV) di-type	22.2 %	44.6 %
hG-CSF (IV) tri-type	11.9 %	17.6 %

TEST EXAMPLE 5

Leukocyte (granulocyte) increasing effect

(1) The chemically modified hG-CSF (III) obtained in Example 2 was subcutaneously administered to BALB/c mice (male, n=3; control group, n=4) in an mount of 2.5 μ g per animal. The blood was sampled at timed intervals and the WBC in peripheral blood were counted. The results are shown in Table 12.

Table 12

The time course of WBC in single administration (s.c.) WBC (% of normal control) Blood sampling Sample interval (hr.) Unmodified hG-CSF hG-CSF (III) mono-type hG-CSF (III) di-type hG-CSF (III) tri-type

(2) In the same manner as above, the chemically modified hG-CSFs (III) and (IV) obtained in Examples 4 and 5, respectively, were assayed. The results are shown in Table 13.

Table 13

The time course of WBC in single administration (s.c.) Sample WBC (% of normal control) Blood sampling interval (hr.) Unmodified hG-CSF hG-CSF (III) mono-type hG-CSF (III) di-type hG-CSF (III) tri-type hG-CSF (IV) mono-type hG-CSF (IV) di-type hG-CSF (IV) tri-type

Thus, the chemically modified hG-CSF and chemically modified hG-CSF derivatives of this invention produce an enhanced peripheral leukocyte (granulocyte) increasing effect with improved stability and residence time in the blood and, as such, can be used advantageously in clinical medicines, e.g., a leukocyte growth promoting agent.

Claims

 A modified polypeptide having human granulocyte colony stimulating factor (hG-CSF) activity comprising a polypeptide having hG-CSF activity with at least one amino group thereof substituted with a group of the formula

 $R_1 \{OCH_2CH_2\}_nX-R_2-$ (I)

wherein R₁ is an alkyl or alkanoyl group: n is an optionally variable positive integer; X is O, NH or S; R₂ is

$$\begin{array}{c}
N \longrightarrow \\
N \longrightarrow \\
N = \swarrow
\end{array}$$

[where R_3 is OH, CI, O-(CH₂CH₂O)_n-R₁, where R₁ and n are as defined above, Y may not be present or represents Z-(CH₂)_pCO, where Z is O, S or NH and p is an optionally variable positive interger], or (CO)_m-(CH₂)₁CO, where m is 0 or 1; 1 is an optionally variable positive integer.

- 2. The modified polypeptide of claim 1, wherein R_1 is a C_{1-18} alkyl or alkanoyl group.
- 3. The modified polypeptide of claim 1, wherein n is a positive integer of not more than 500.
- 4. The modified polypeptide of claim 1, wherein 1 is a positive integer of not more than 100.
- 5. The modified polypeptide of claim 1, wherein the group of formula (I) has a molecular weight of not more than 30,000.
 - 6. A lyophilized preparation containing the modified polypeptide of anyone of claims 1 to 5.
 - 7. A leukocyte growth promoting agent comprising the modified polypeptide of anyone of claims 1 to 5.
 - 8. A carboxylic acid represented by formula

$$R_{1}-(OCH_{2}CH_{2})_{n}-X \longrightarrow N$$

$$N \longrightarrow Z-(CH_{2})_{p}COOH$$

$$R_{1}-(OCH_{2}CH_{2})_{n}-X$$

wherein R_1 , n and X are as defined above, Z is O, S or NH and p is an optionally variable positive integer.

9. Process for preparing a chemically modified hG-CSF according to anyone of claims 1 to 5, comprising condensation of hG-CSF with a halide of formula (II)

$$\begin{array}{c}
N \longrightarrow R_3 \\
R_1 - (OCH_2CH_2)_n - X \longrightarrow N \\
N \longrightarrow C1
\end{array}$$
(II)

wherein R_1 , n, X and R_3 are as defined hereinbefore or condensation of hG-CSF with a carboxylic acid of formula (III)

 $R_1 + OCH_2CH_2)_n - X - (CO)_m(CH_2)_1 - COOH$ (III)

wherein R₁, n, X, m and t are as defined hereinbefore or with a carboxylic acid of formula (IV)

$$\begin{array}{c}
N \longrightarrow R_3 \\
R_1 - (OCH_2CH_2)_n - X \longrightarrow N \\
N \longrightarrow Z - (CH_2)_p CO_2H
\end{array}$$
(IV)

wherein R₁, n, Z, X, R₃ and p are as defined hereinbefore.

10. Process according to claim 9, comprising condensation of hG-CSF with a carboxylic acid represented by formula (V)

$$R_{1}-(OCH_{2}CH_{2})_{n}-X \longrightarrow N$$

$$N \longrightarrow Z-(CH_{2})_{p}COOH$$

$$R_{1}-(OCH_{2}CH_{2})_{n}-X$$

$$(V)$$

wherein R₁, n and X are as defined above, Z is O, S or NH and p is an optionally variable positive integer.

11. Process according to claim 9 or 10, characterized in that the halide or active carboxylic acid compound is added to the polypeptide in a proportion (mole ratio) of 2 to 100 times the amount of amino groups present in the polypeptide molecule and the mixture is allowed to react at a temperature of 4 to 37 °C, preferably 4 to 10 °C, and at pH 7 to 10 for 1 hour to 2 days, preferably 1 to 24 hours, whereby the desired chemically modified hG-CSF is produced.

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Modified human G-CSF.

A modified polypeptide having human granulocyte colony stimulating factor (hG-CSF) activity comprising a polypeptide having hG-CSF activity with at least one amino group thereof substituted with a group of the formula

wherein R_1 is an alkyl or alkanoyl group; n is an optionally variable positive integer; X is O, NH or S; R_2 is

$$\begin{array}{c}
N \longrightarrow \\
N \longrightarrow \\
N \longrightarrow \\
Y-
\end{array}$$

(I)

[where R_3 is OH, Cl, O-(CH₂CH₂O)_n-R₁, where R_1 and n are as defined above, Y may not be present or represents Z-(CH₂)_pCO, where Z is O, S or NH and p is an optionally variable positive interger], or (CO)_m-(CH₂)_tCO, where m is 0 or 1; £ is an optionally variable positive integer, which can provide an enhanced peripheral leukocyte (granulocyte) increasing effect with improved stability and residence time in the blood and, as such, can be used advantageously in clinical medicines.

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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT					
ategory		rith indication, where appropriate, levant passages		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. CI.5)
Υ	EP-A-0 251 717 (TAKED) * Completely *	A) 	1.1	-5,9,11	C 07 K 3/08 C 07 K 13/00 C 07 K 15/00
Y	EP-A-0 236 987 (TAKED) * Completely, in particular		1.	-5,9,11	C 07 D 251/26
					TECHNICAL FIELDS SEARCHED (Int. CI.5)
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	The present search report has	been drawn up for all claims		·	
	Place of search	Date of completion of s	earch	i	Examiner
	The Hague 02 April 91			RAJIC M.	
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